

IMPROVING LANDFILL GAS RECOVERY

Recent Evaluations, Results of Large Scale Tests in California, United States

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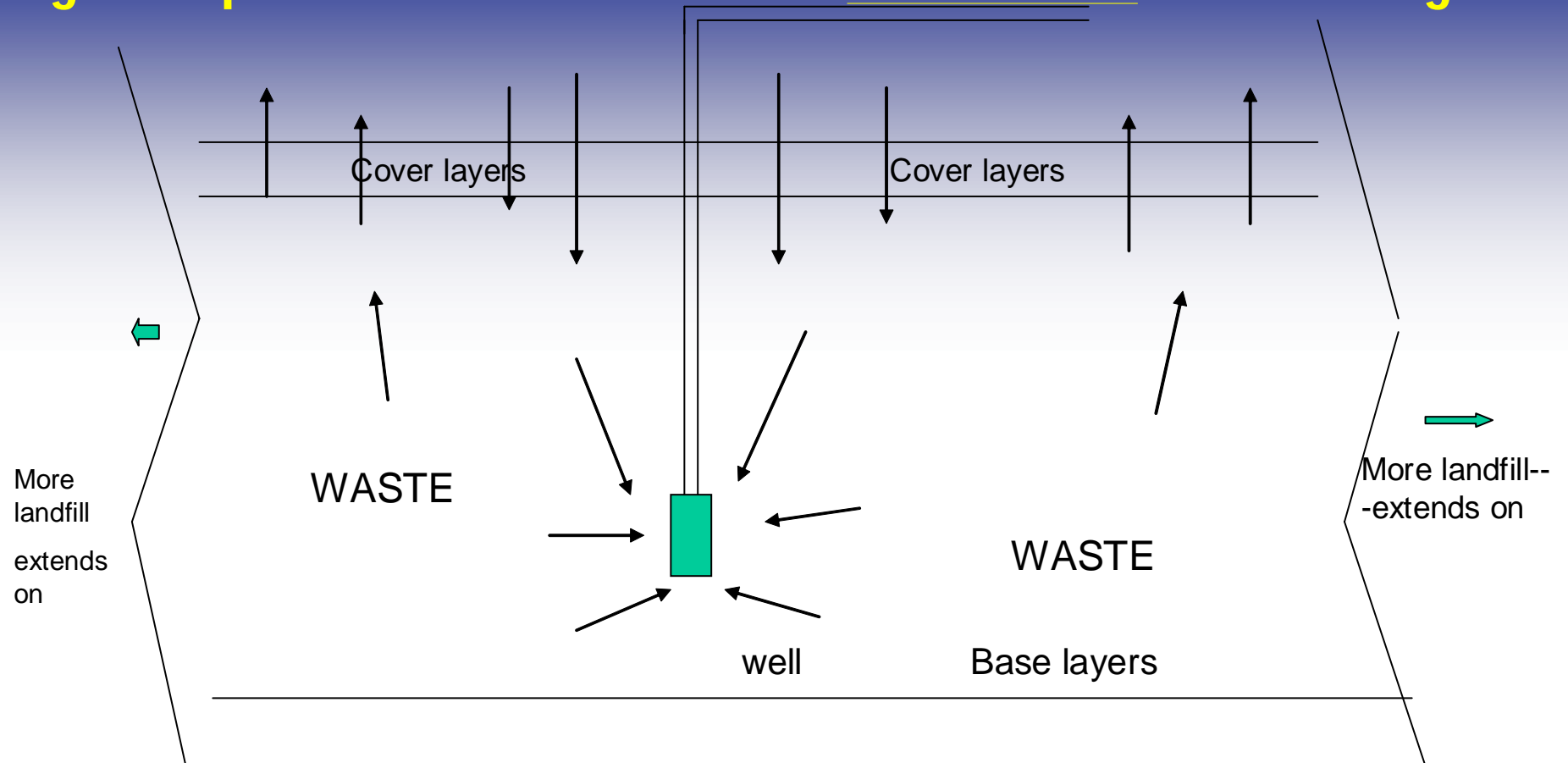
ISSUES --

FREQUENT LIMITATIONS WITH LANDFILL GAS RECOVERY:

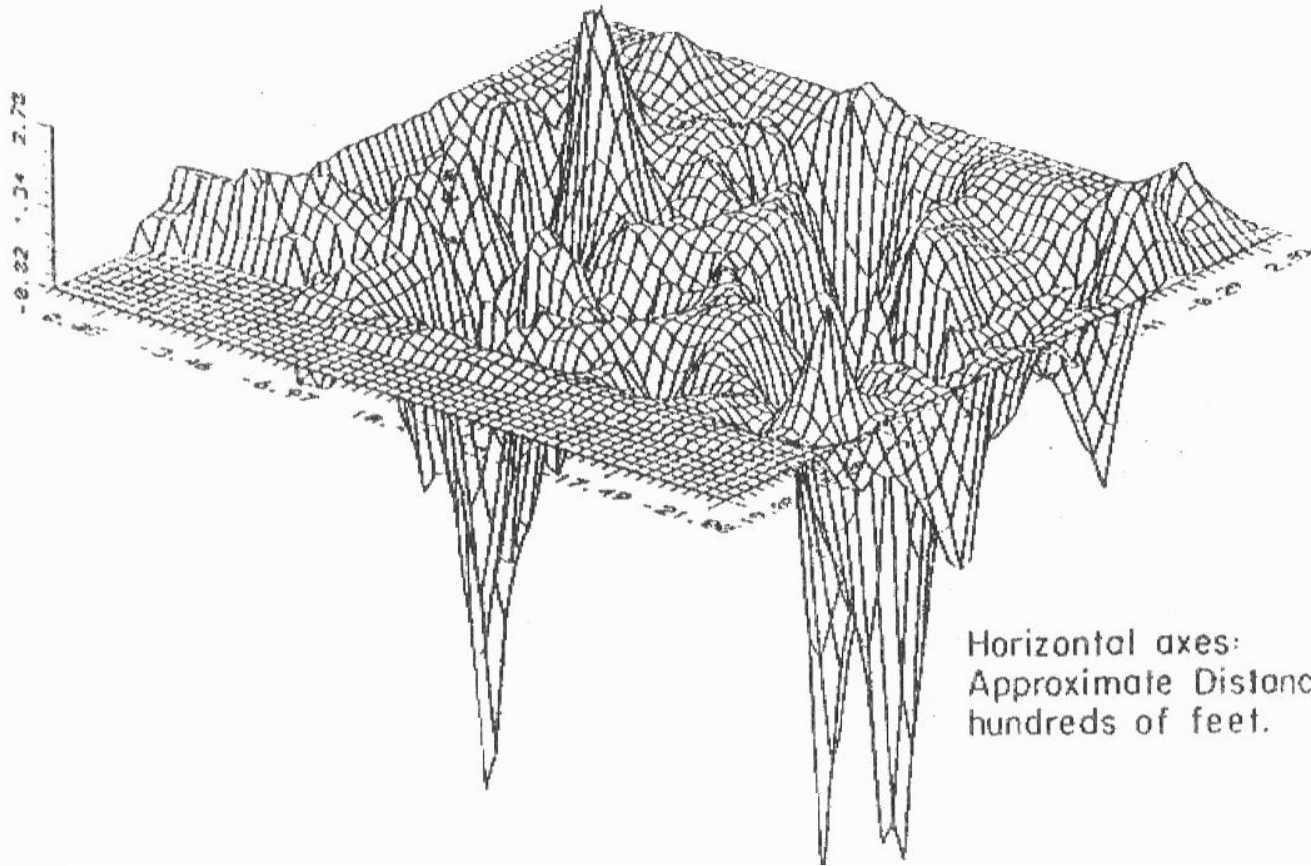
- 1. Inefficiencies of collection, and problems with air entrainment, and maintaining constant methane content in extracted gas**
- 2. Conventional landfills decompose very slowly over decades and may decompose incompletely (the infamous “dry tomb”)**
- 3. Fugitive methane emissions and losses in early stages of filling when extraction is often inconvenient, inefficient (or absent)**
- 4. Tedious and slow iterations of monitoring/adjustment/control when basing such control on "typical" indicators like wellhead gas composition**
- 5. Predicting most effective designs for gas recovery**
- 6. Predicting and assessing methane recoverability at a given site, where misses in predictions lead to performance shortfalls relative to expectations**

THERE IS ROOM FOR IMPROVEMENT !!

Fig. 1 Simplified schematic section of conventional LFG well and gas flow

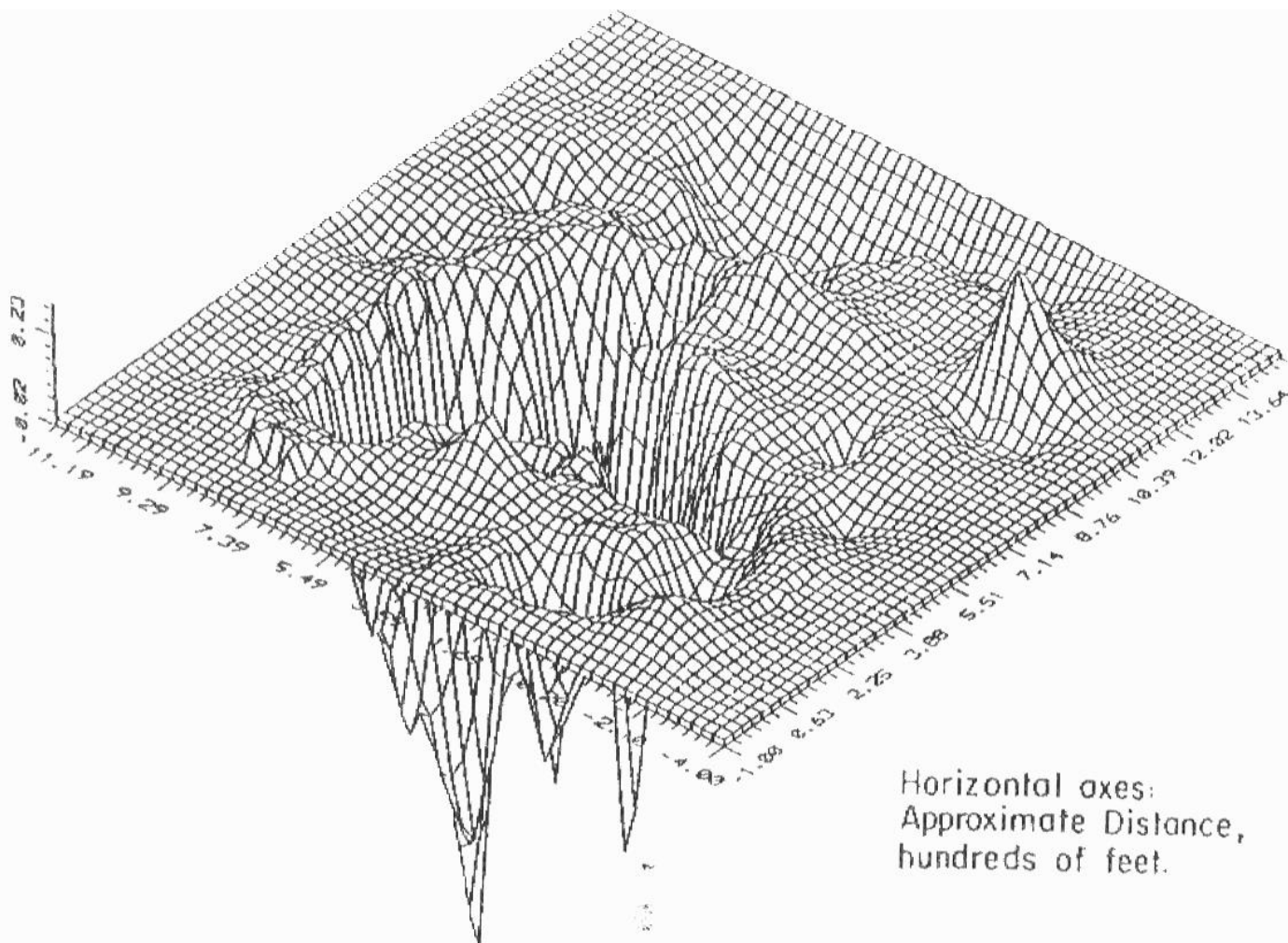


Arrows and lengths denote gas flows or fluxes.. Note variable surface fluxes and emissions distant from well, entrainment near well, inefficient collection



Horizontal axes:
Approximate Distance,
hundreds of feet.

PENROSE SURFACE FLUX – ZISON, Getty Synthetic Fuels and Pacific Energy



SHELDON -ARLETA LANDFILL RELATIVE SURFACE FLUX

REPORTED RECOVERY EFFICIENCIES

- 1. SPOKAS et al. 2006—THREE LANDFILLS < 10% methane emitted (excellent)**
- 2. BORJESSON et al 2007 –11 measurements summarized
Emissions generally 30-60% of CH₄ generated**
- 3. USEPA Default – 75% (estimate)**

BUT MEASUREMENTS ARE DIFFICULT

AND:

“Point in time” measurements do not cover (a) early emissions of methane during filling, or (b) at long terms.

Long term generation can be significant – at $k = 0.04 \text{ year}^{-1}$, over 30% of methane generated from waste 30 years or more after placement

Capture of methane at long terms can be difficult – inefficiencies increase due to diffusion and other factors.

WHEN METHANE GENERATION FROM BEGINNING TO END OF FILLING IS CONSIDERED, COLLECTION AT MOST SITES LIKELY 60-85%.

HOW MIGHT EFFICIENCY BE INCREASED?

IMPROVING CAPTURE WITH CONVENTIONAL APPROACHES:

- 1. THICKER COVER > 5ft clay (cost)**
- 2. “OVERPULL” – EXTRACT AT 130-150+% GENERATION (air entrainment and energy use problems)**
- 3. MORE AND CLOSER EXTRACTION WELLS**
- 4. MORE INTENSIVE AND FREQUENT MONITORING**
- 5. FIX COVER CRACKS**

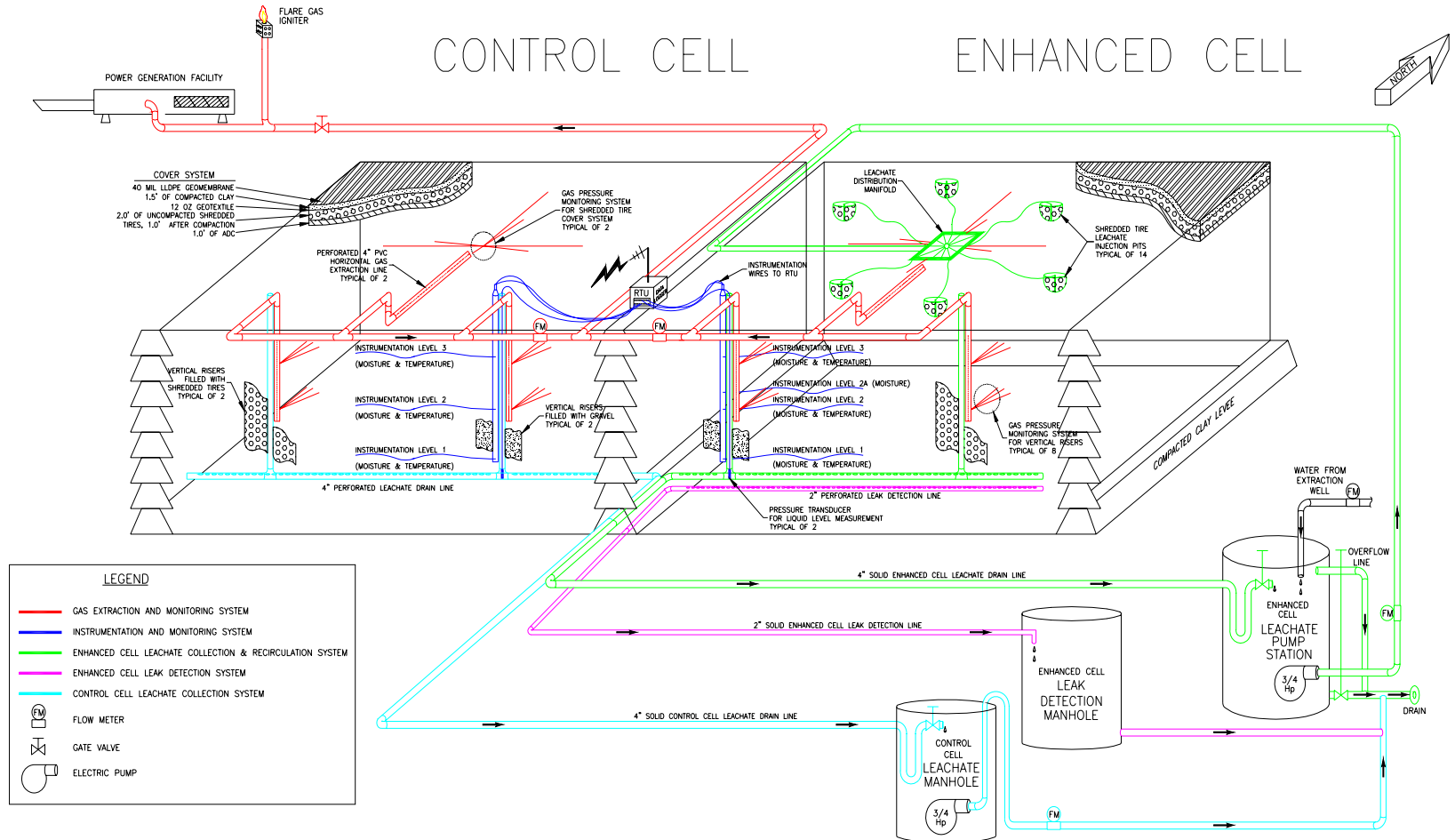
Conventional approaches can give diminishing returns

Controlled Landfill-- minimize greenhouse emissions, maximize lfg energy

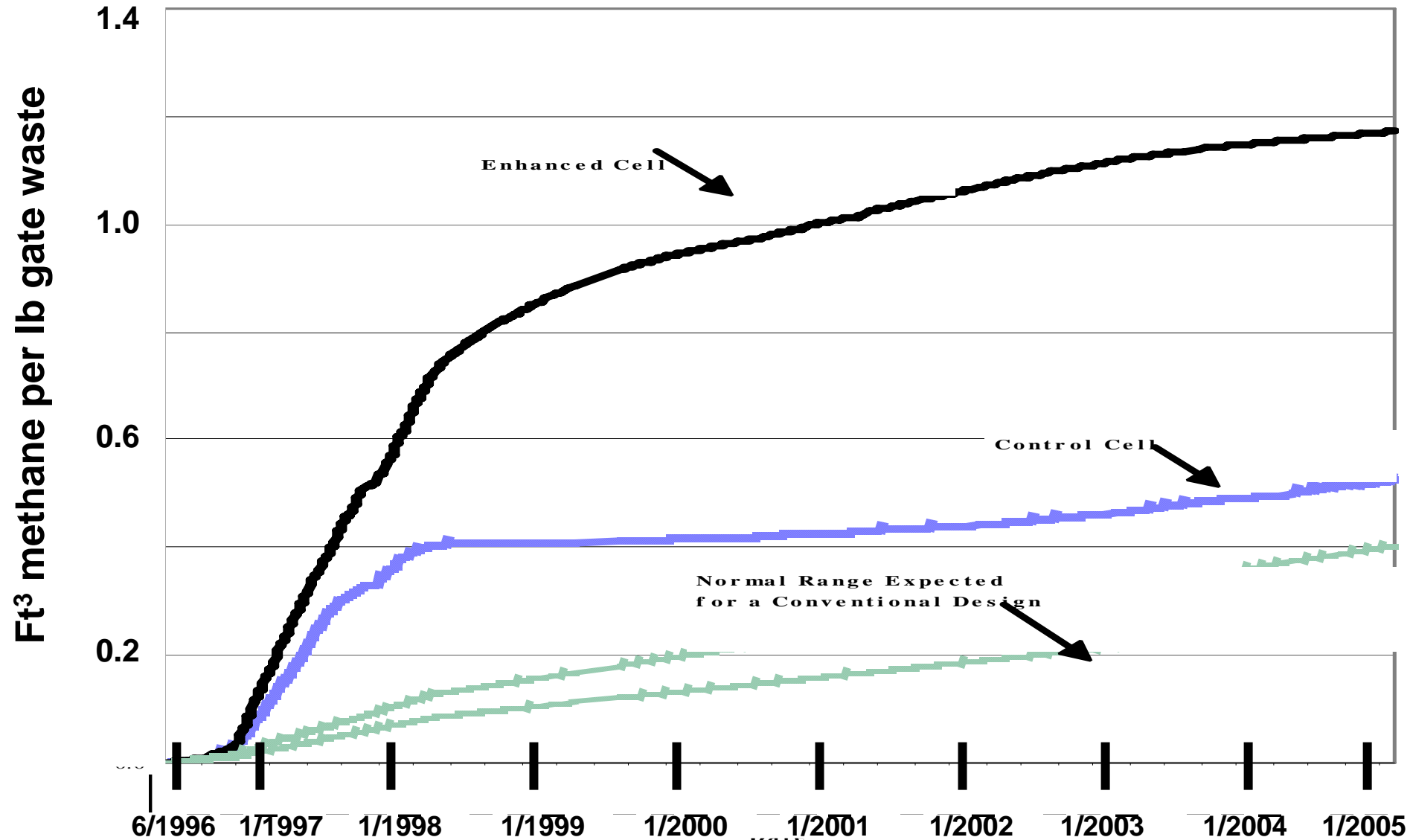
- **FILL QUICKLY, MINIMIZE LFG LOSSES**
- **COVER WITH CONDUCTIVE GAS RECOVERY LAYER --- THEN POLYMER COVER (GEOMEMBRANE). LOW PERMEABILITY CLAY CAN ALSO BE USED.**
- **ONLY THEN ENHANCE METHANE GENERATION BY LIQUID:**
 - COMPLETE LFG GENERATION SOONER**
 - AVOID LONG TERM COLLECTION DIFFICULTIES, DIFFUSIONAL LOSSES, WITH LONG-TERM LOW- RATE LFG GENERATION.**
- **CONTROL AIR INTRUSION -- ALSO HELPS MAXIMIZE GENERATION AND RECOVERY**

Test cell oblique view

YOLO COUNTY BIOREACTOR DEMONSTRATION PROJECT

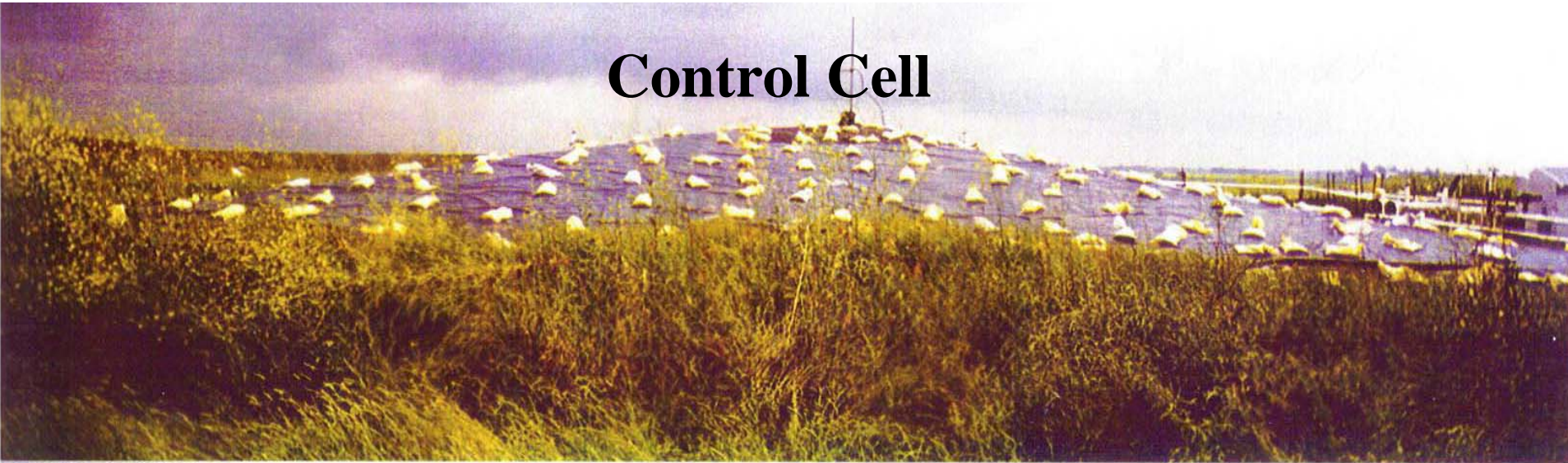


Cumulated methane generation, Yolo 9000 Ton demonstration cells, 1996-2005



**Comparing profiles--enhanced vs. control cell
--Enhanced decomposition reduces volume
quickly, can extend landfill life.**

Control Cell



Enhanced Cell



Scaleup: Completed 3.5 Acre (Northeast) cell, 2001



Don A.
walking

CONTROLLED LANDFILL

**--OFFERS A NUMBER OF ADVANTAGES OVER
CONVENTIONAL LANDFILL GAS RECOVERY.**

HOWEVER

**CAN BE DEMANDING OF TECHNICAL EXPERTISE, OPERATIONAL
CARE, AND INFRASTRUCTURE.**

ON TOP OF THAT, GEOMEMBRANE COVER IS EXPENSIVE.

IMPROVING LFG RECOVERY VIA PERMEABLE LAYERS

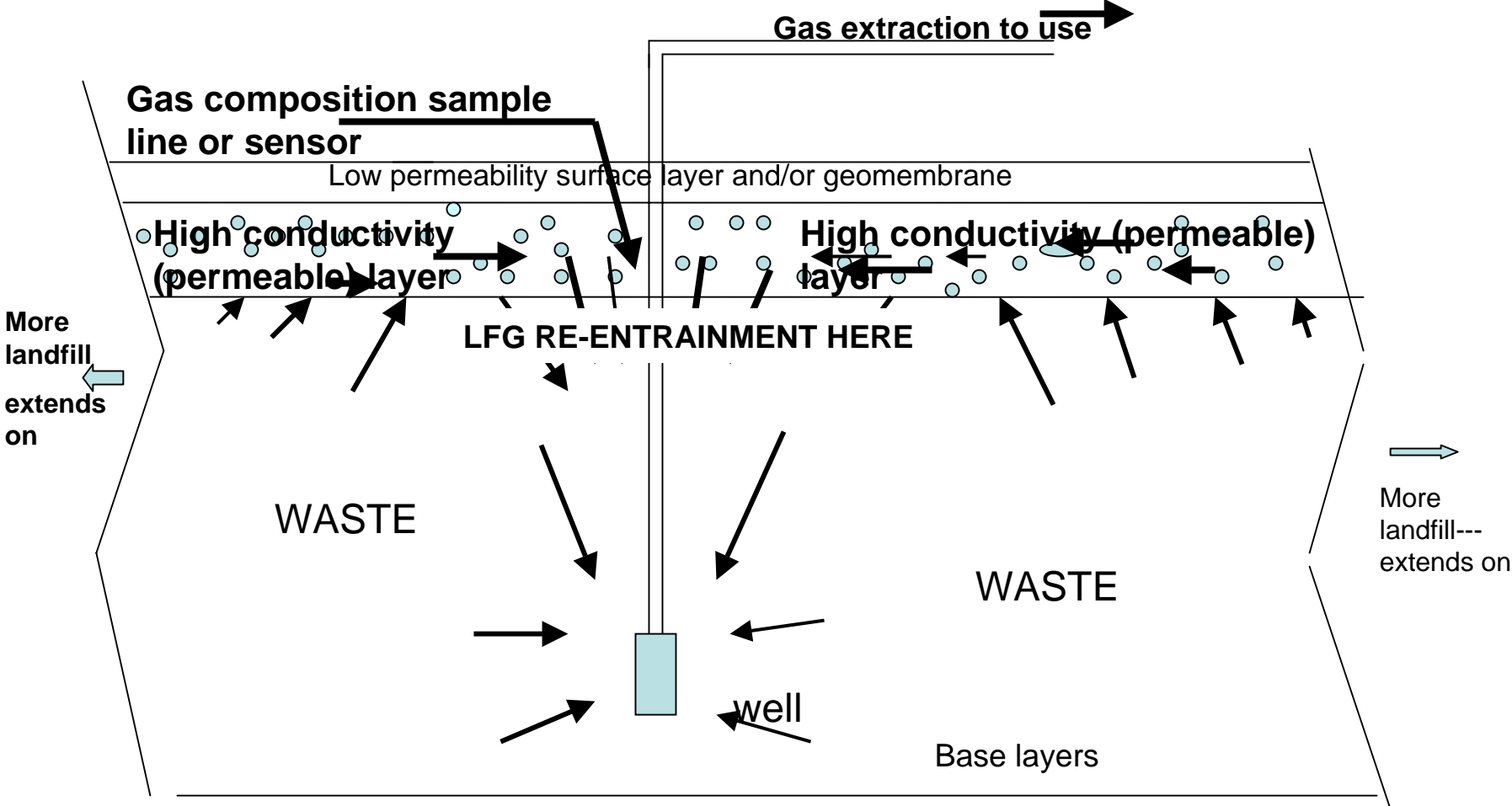
SHRED TIRES AND/OR RUBBLE OR WOOD CHIPS

CONDUCTIVITIES FOR LFG FROM 10^3 TO 10^6 (I.E. THOUSAND TO MILLION FOLD) GREATER THAN SURROUNDING WASTE OR SOIL . THESE WIDELY AND ECONOMICALLY AVAILABLE FOR INCORPORATION INTO LANDFILLS.

PERMEABLE (HIGHLY GAS CONDUCTIVE) LAYERS OF SUCH MATERIAL CAN BE EMPLACED DURING FILLING SLIGHTLY BELOW THE LANDFILL SURFACE

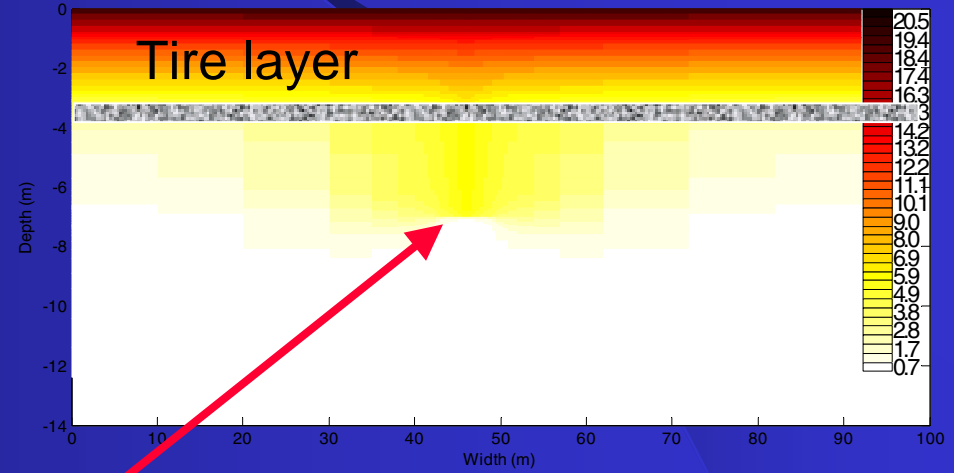
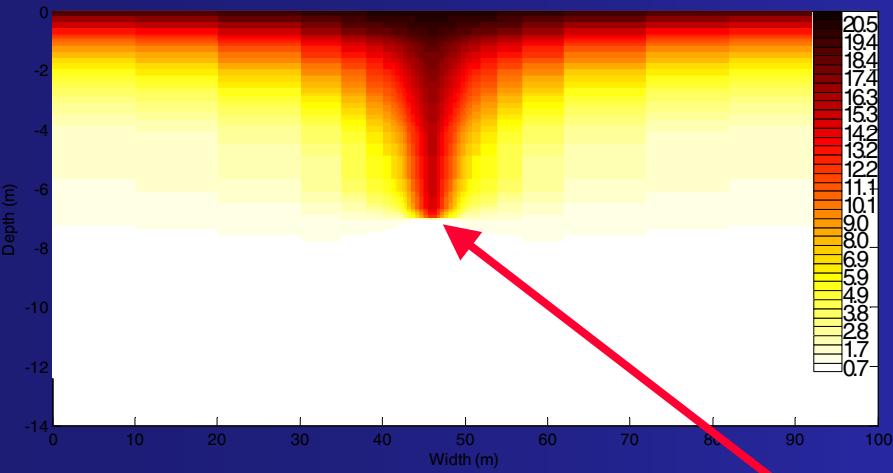
LFG CAN BE CAPTURED EFFICIENTLY AND “GO WHERE WE (LFGTE OPERATORS) WANT”

SIMPLIFIED SCHEMATIC OF PERMEABLE LAYER USE_ ARROWS AND LENGTHS DENOTE GAS FLOWS OR FLUXES. NOTE EFFICIENT CAPTURE AND RE-ENTRAINMENT OF LFG ENTERING PERMEABLE LAYER WITH CONSEQUENT RECOVERY EFFICIENCY INCREASE.



University of Delaware Modeling of Air intrusion without and then with permeable layer (Tire Layer)

- Oxygen intrusion



Pumping well

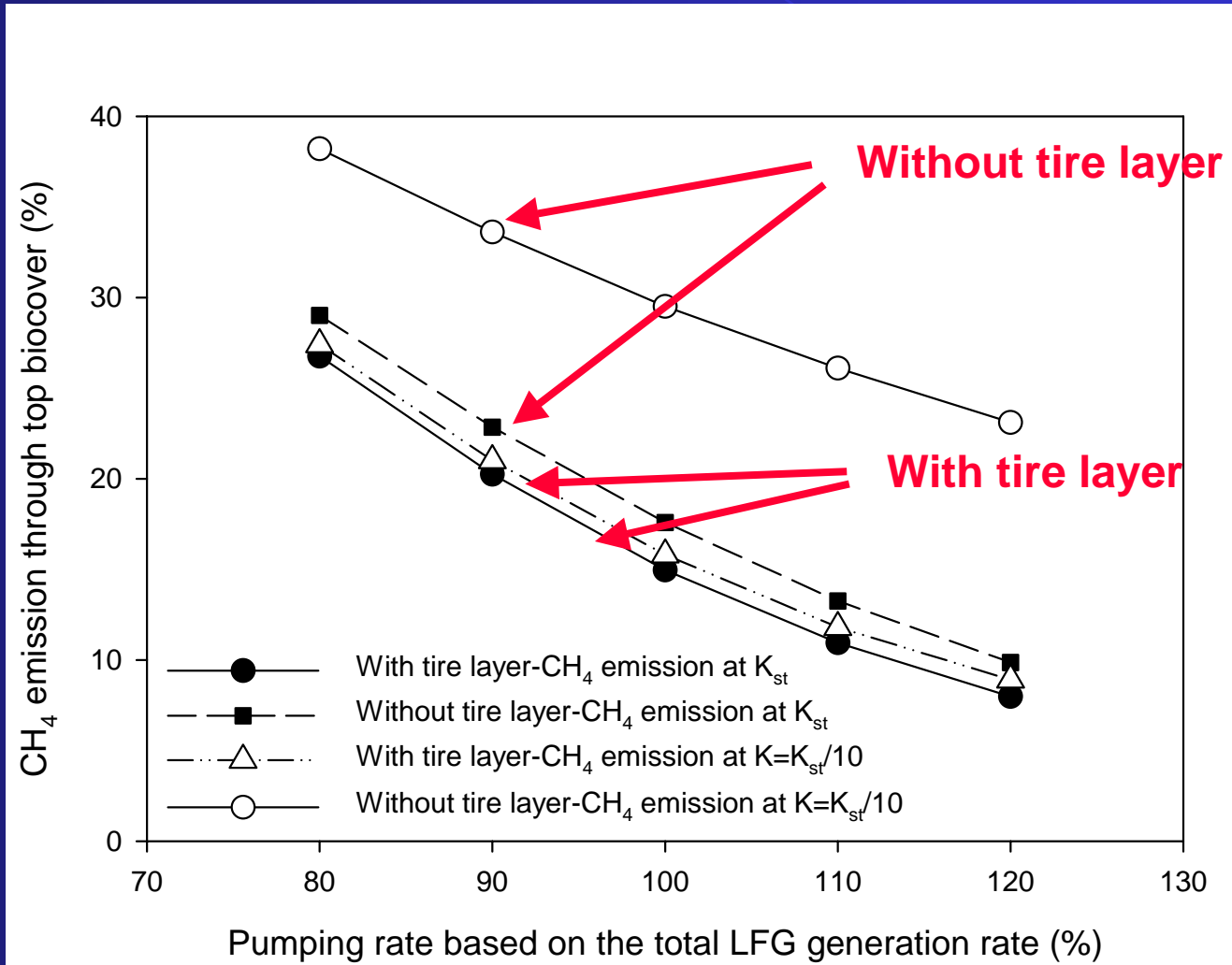
Without permeable (tire) layer

With permeable (shred tire) layer



Results

- Pumping rate



Anaerobic Bioreactor – CH₄ Capture

- Simulated effect of cracks in biocover
 - Permeable layer *increases* the efficiency of CH₄ capture

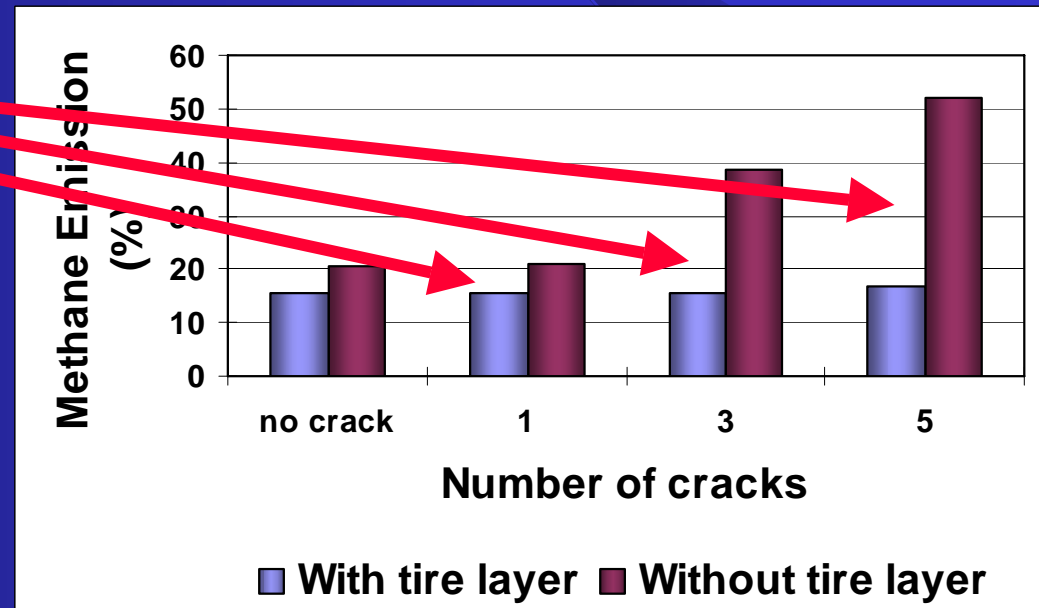
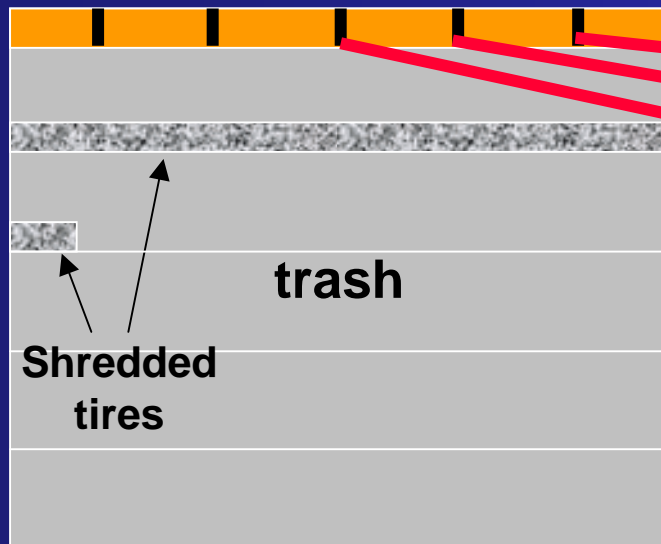
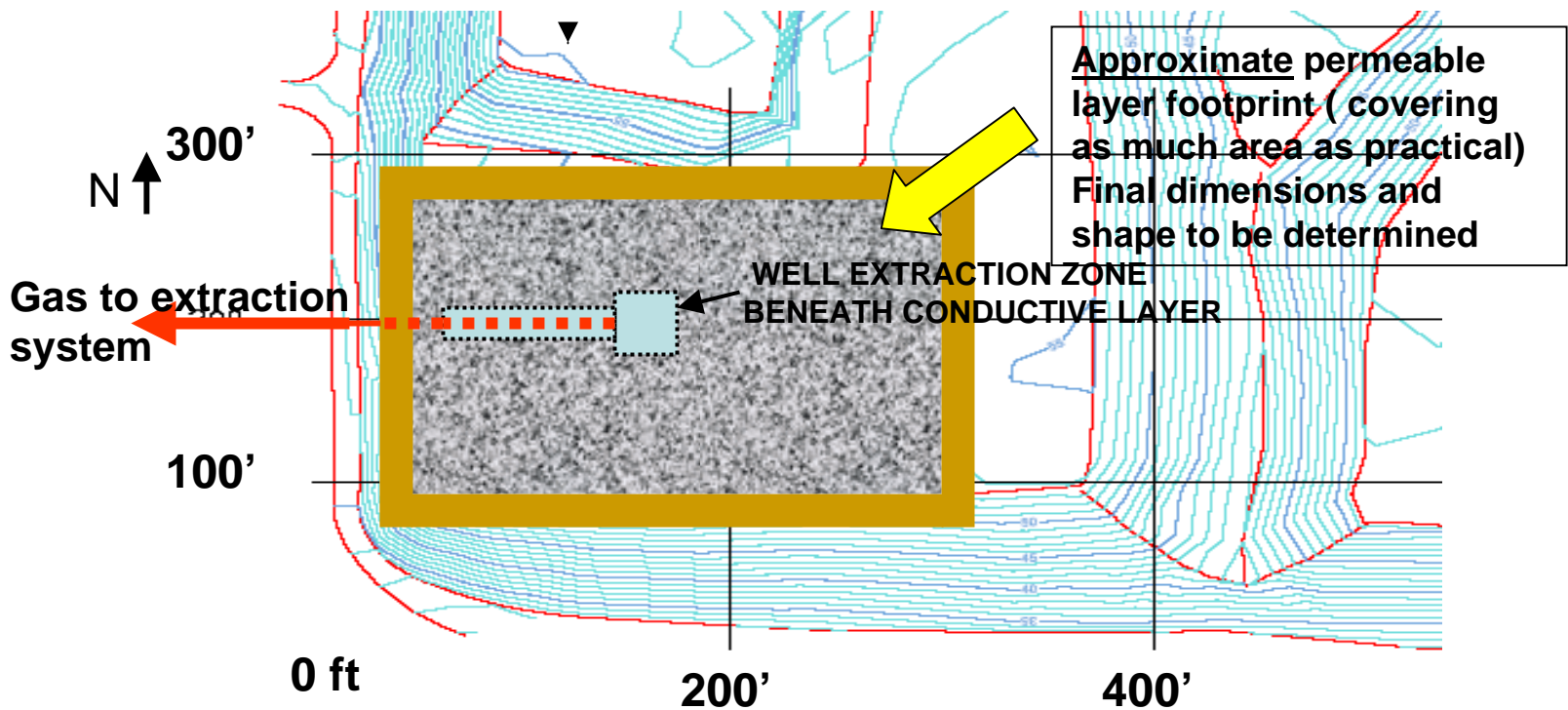


Figure : Top view of plan permeable layer test area, showing (at lower left) conductive layer textured () footprint and well.



VIEW OF MULTI- ACRE SHRED TIRE LAYER



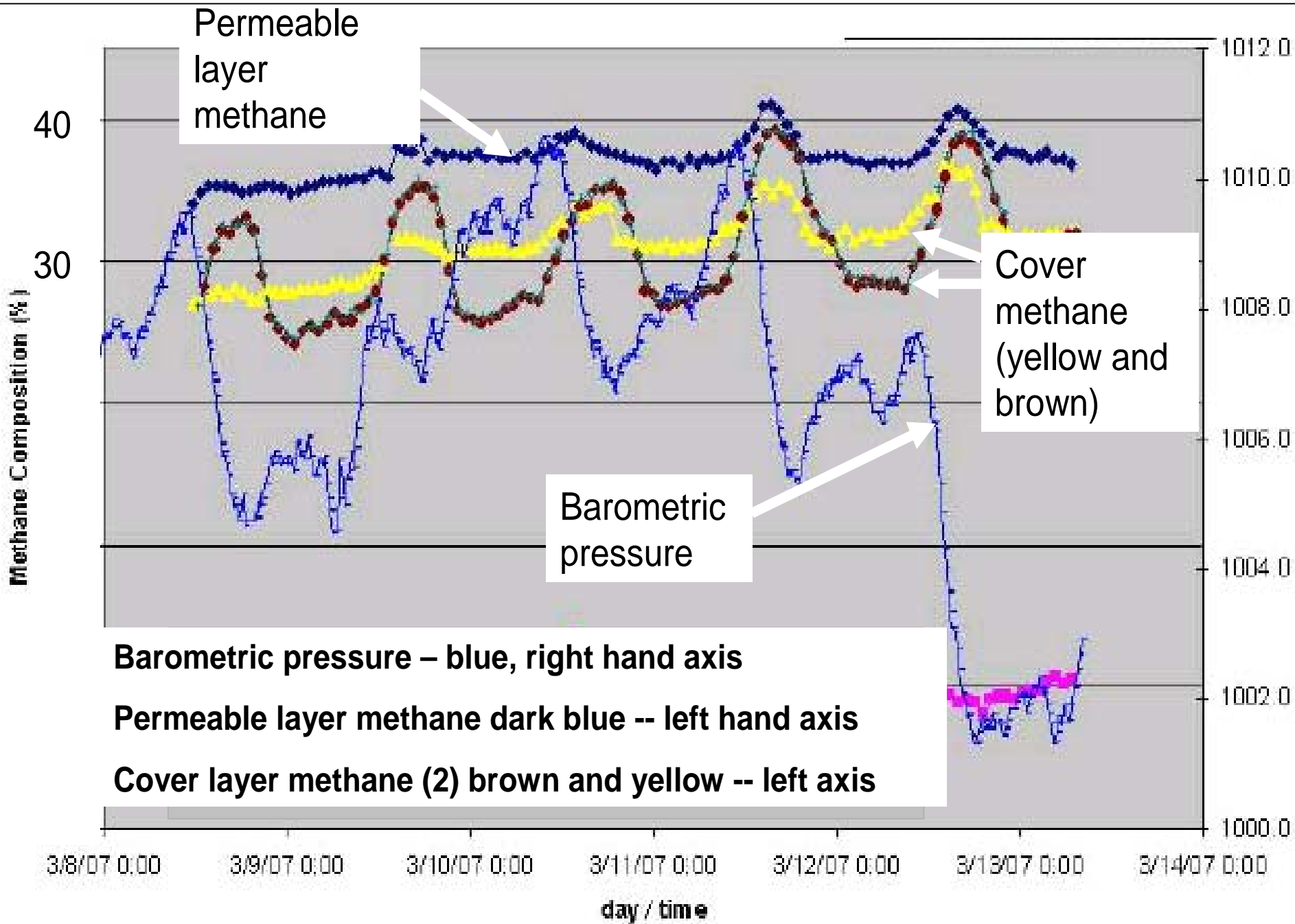
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SHRED TIRE PERMEABLE LAYER BEING PLACED

WASTE LAYERS



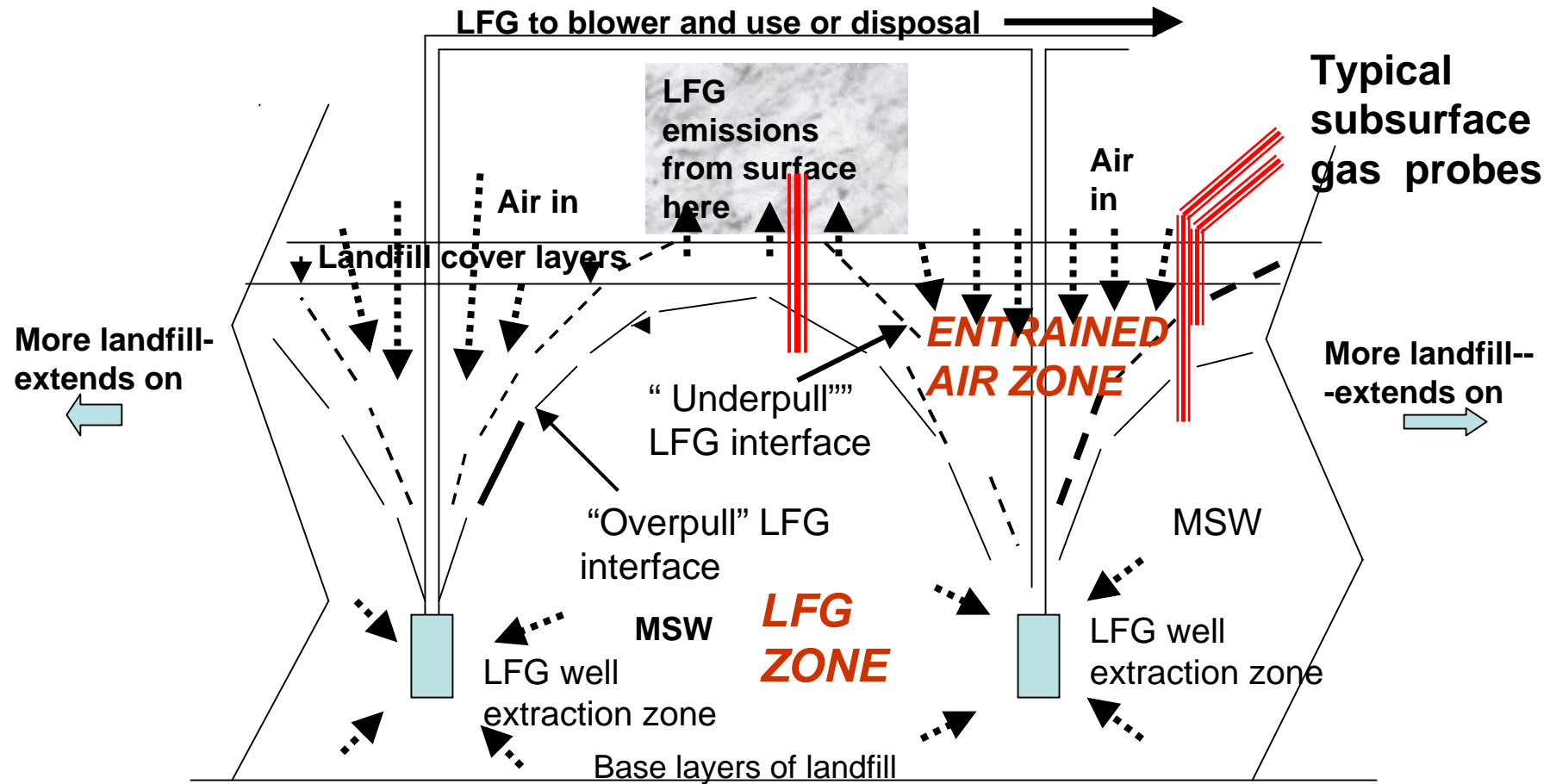
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SUBSURFACE COMPOSITION PROBES CAN ALLOW CONTROL, INDICATE (a) TOO LOW EXTRACTION (b) TOO HIGH EXTRACTION RATE

Example landfill cross section showing approximate interface location between entrained air and LFG. Sensors/tubes detect subsurface gas composition Arrows (.....▶) denote LFG or gas flow

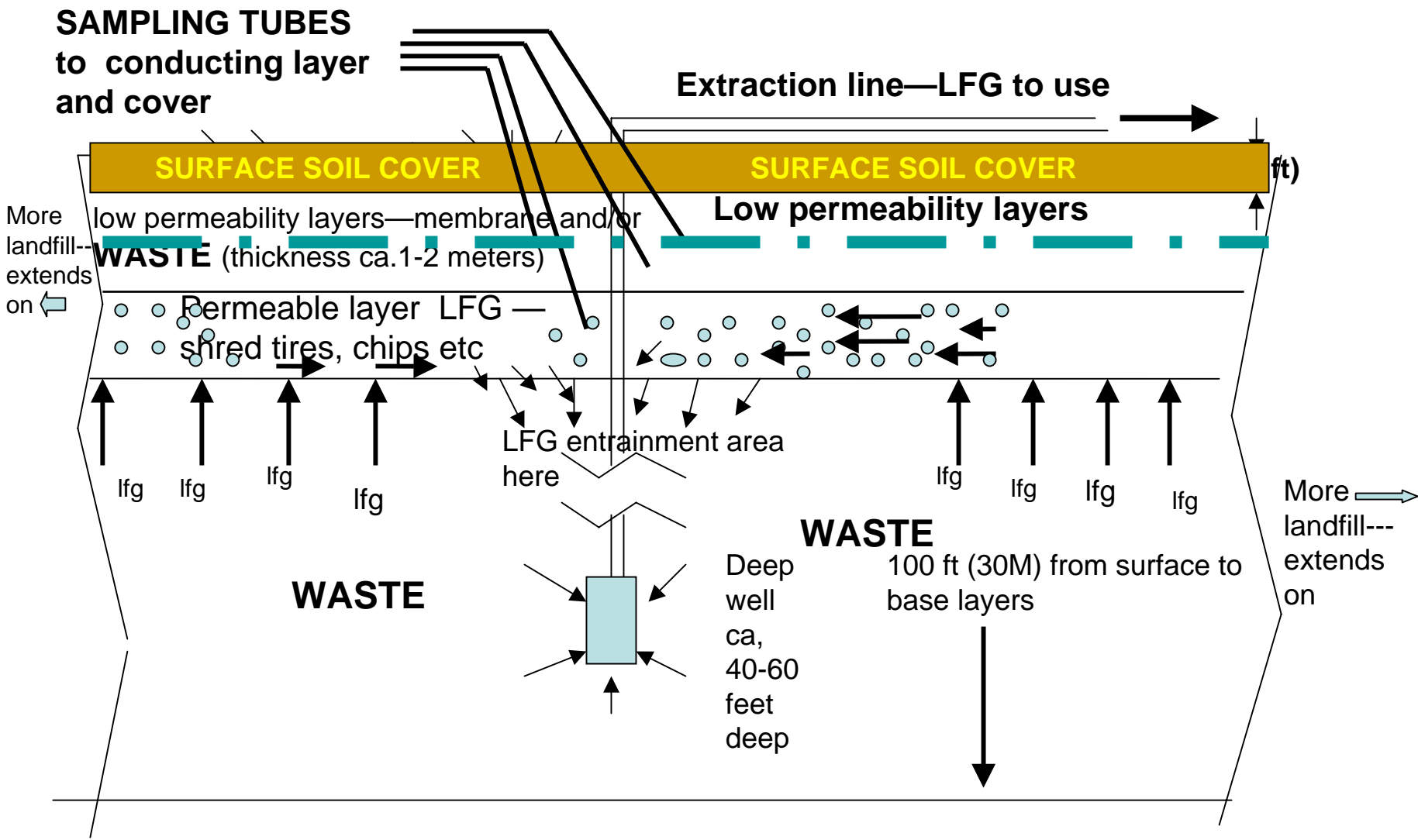
interfacial location: (- - - - Extraction too slow) (——— ext. too fast)



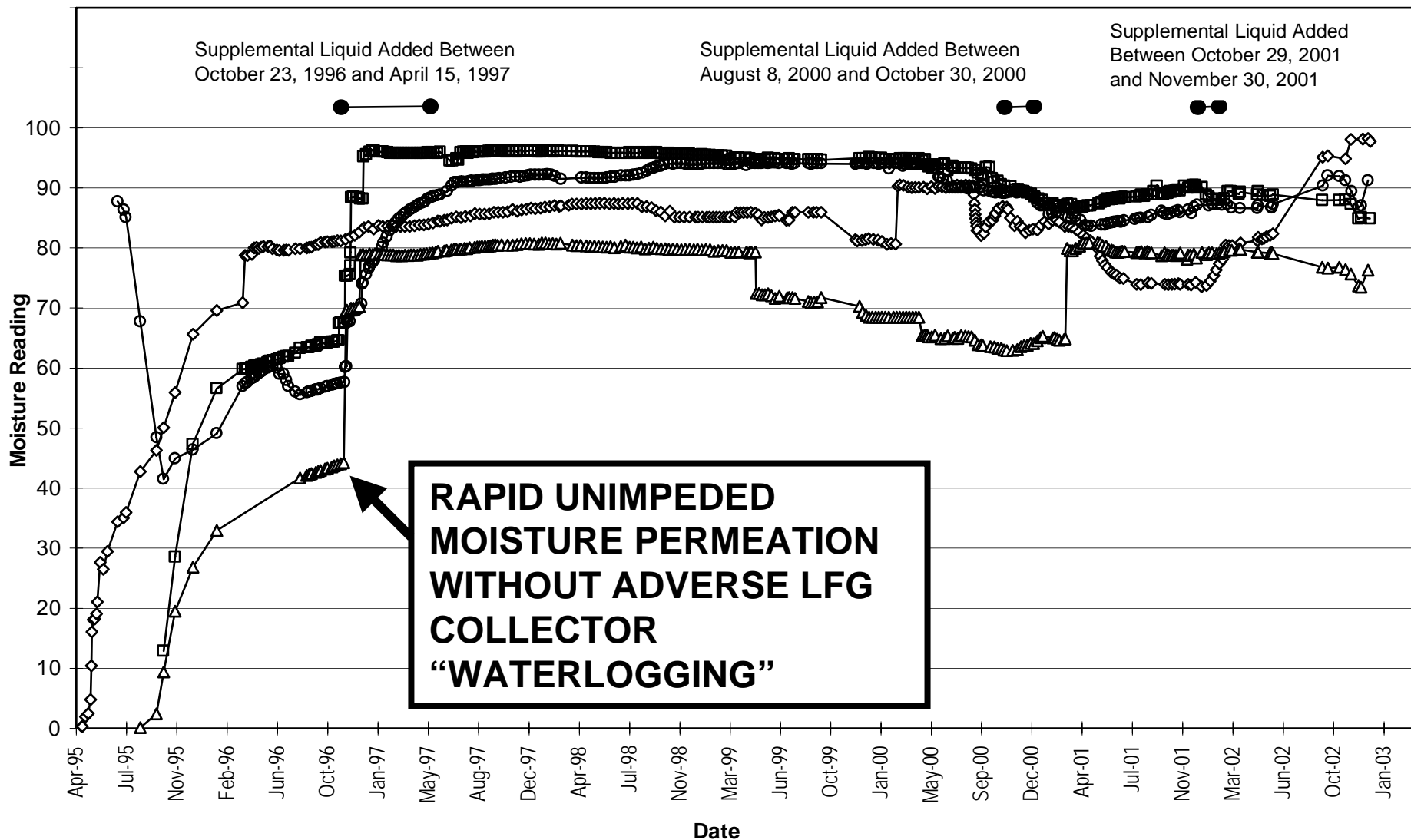
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Simplified illustration: Subsurface probes to track and control LFG recovery (permeable layer used).

Air/LFG interface location 



RAPID MOISTURE PERMEATION –NO LIQUID BUILDUP (1-3 cm/day with greenwaste/compost daily cover) ENHANCED CELL MOISTURE SENSOR READINGS-1995 TO 2003 -



COVER SOIL (REMNANT) CREATES LIQUID MANAGEMENT PROBLEMS

GAS WELL WATERLOGGING, SLOWER MOISTURE INFILTRATION SIDE SEEPS, PERCHED LIQUIDS AND BLOCKED GAS WELLS

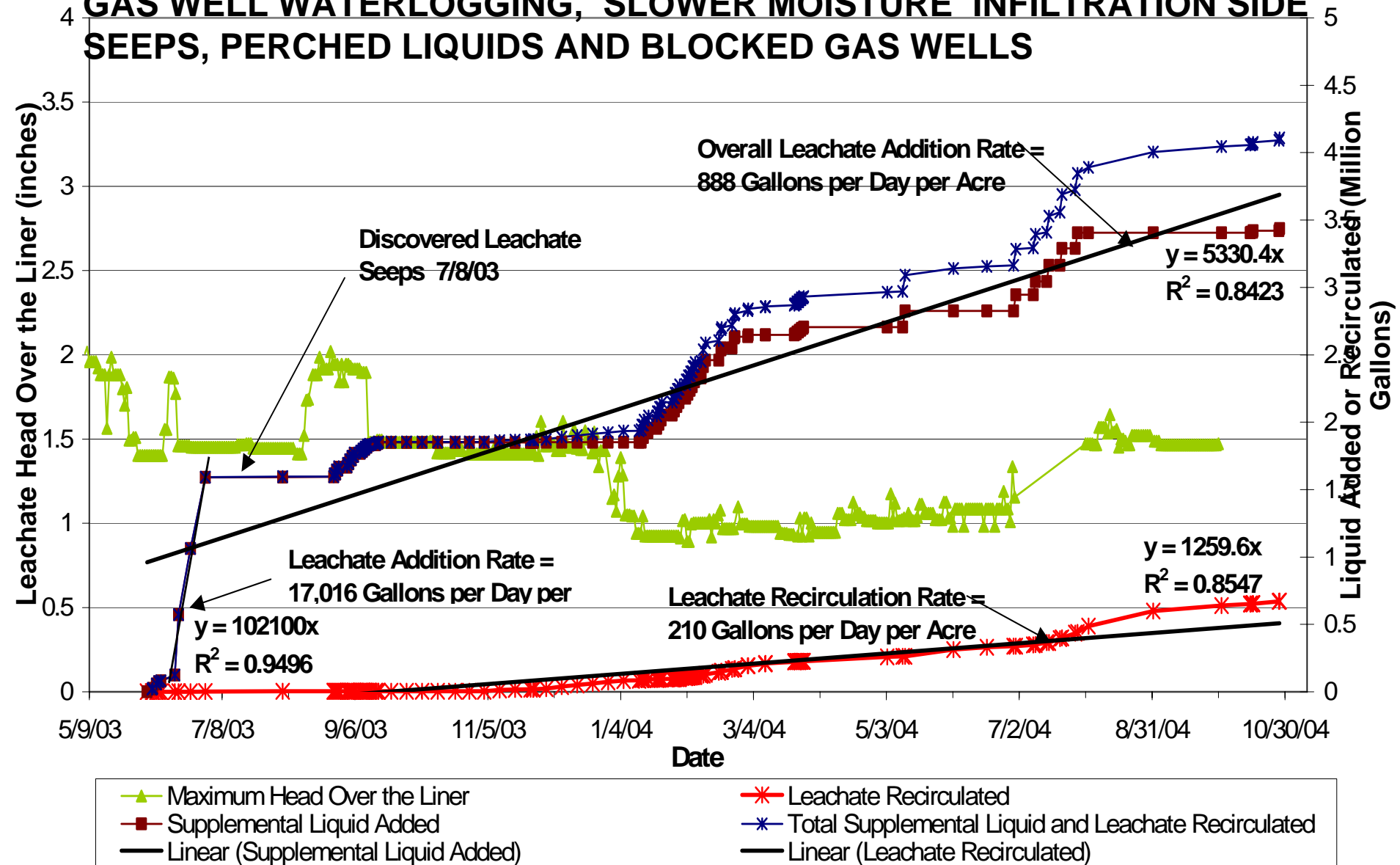
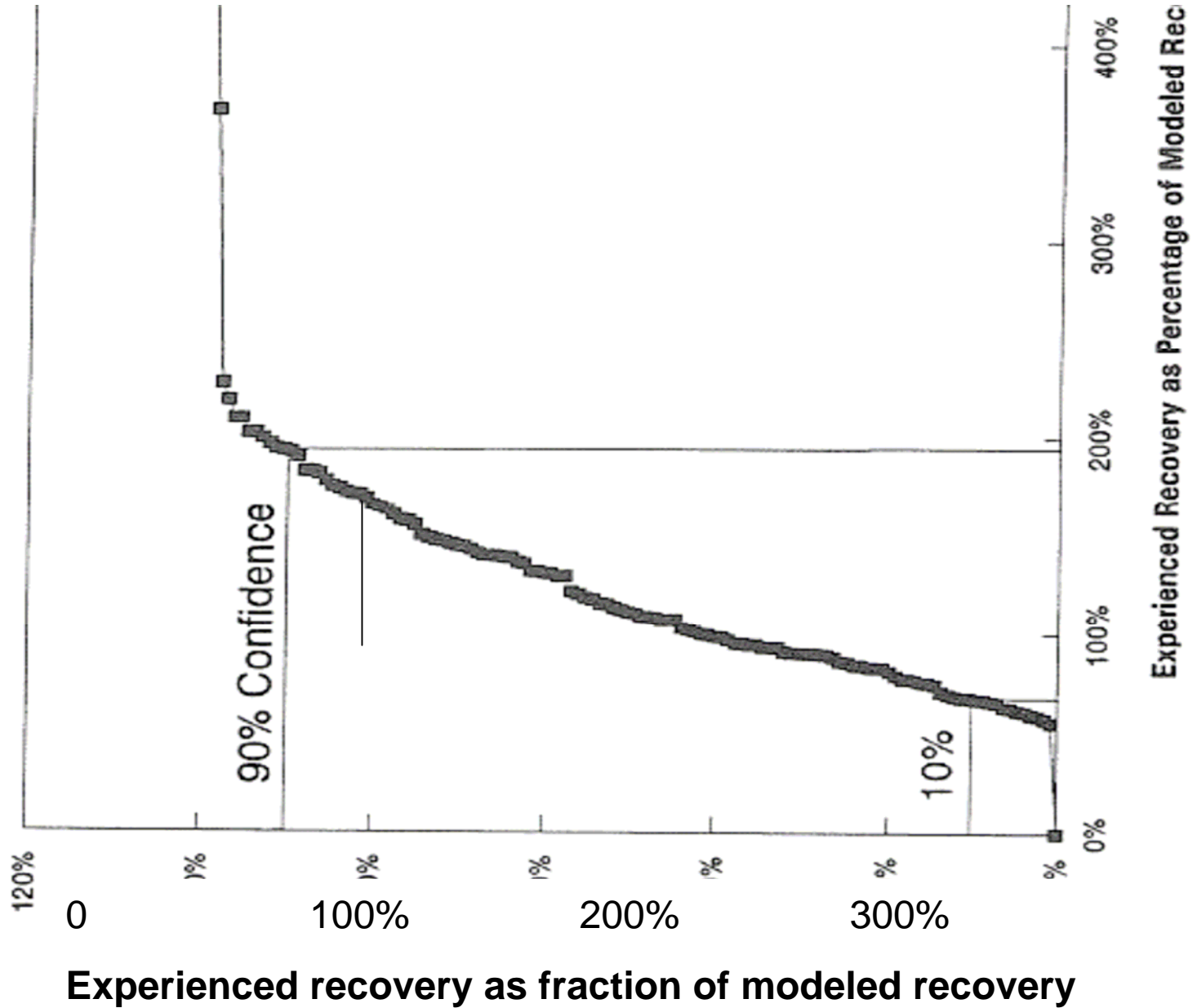


FIGURE 29
SIMPLE FIRST ORDER MODEL: ARITHMETIC
DISPERSIONS AND CONFIDENCE LIMITS



OTHER AVENUES TO IMPROVE LFG RECOVERY

EARLY STAGE MEASURES

PROJECTING GAS AVAILABILITY

MODELING GENERATION

PNEUMATIC GENERATION ASSESSMENT

PEAKING ELECTRICITY

IN-LANDFILL POLLUTANT BIOFILTRATION

ADVANCED FINITE ELEMENT FLOW MODELING

SUMMARY

**PROMISING NEWER AVENUES AND APPROACHES
AVAILABLE TO IMPROVE LFG CAPTURE.**

**APPROACHES GIVING VERY ENCOURAGING
RESULTS AT YOLO COUNTY**

**IEM, INC., WITH PROJECT MEMBERS WOULD LIKE
TO APPLY WIDELY, INCLUDING PARTICIPATING IN
CHINA PROJECTS**